

Garant

Indexable insert for turning DC.T 11T302, for medium machining, Grade: HB7140-2

**Order data**

Order number	260458 HB7140-2
GTIN	4067263315698
Item class	21G

Technical description

Main application	M
Number of changes/inserts	2
Cutting speed v_c main application	60 - 200 m/min
Chip breaker	VM
Corner radius	0.2 mm
Cutting depth a_p	0.5 - 2.5 mm
Tool material	Carbide
Tolerance	M
ISO code indexable insert	DCMT11T302
Feed f	0.1 - 0.4 mm/rev.

Cutting conditions	heavily interrupted
Grade	HB7140-2
Finishing/roughing assignment	Finishing
Coating	coated
Type of product	Indexable insert for turning